LUBEMASTER™ SYSTEM PURGE

Advanced Technology Flushing Oil

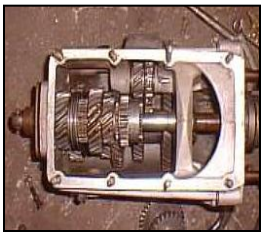
Hydraulics, Gears, Compressors*, Generators, Engines & Transmissions*

The only flushing oil proven to reduce equipment downtime, energy consumption and parts replacement

Safely dissolves deposits, neutralizes acids and cleans metal surfaces to reduce operating temperatures, hydraulic pressure spikes and system wear.





Extends the Life of Equipment and Oil

- Industrial Manufacturing
- Utility & Power Plants
- Food Processing
- Printing Facilities
- Construction, Mining & Farming
- Chemical Plants & Refineries
- Paper Mills & Packaging
- Steel Mills & Foundries
- Federal, State & Local Agencies

- **Super Detergency Package Safely Removes Varnish, Lacquer, Sludge, Gum, Wax, Soot, Carbon and Contaminants.**
- **Neutralizes Up To 100 Times It's Weight in Residual Acid.**
- **Thoroughly Cleans the Entire System. Works on Gears, Pumps, Valves, Cylinders, Lines and Oil Reservoirs.**
- **Works While Equipment Is Operating.**
- **Will Not Damage Seals, Gaskets or Rings.**
- **Reduces Hydraulic Pressure Spikes to Help Prevent Ruptured Seals and Lines.**
- **Contains No Acids, Caustics or Chlorinated Solvents.**
- **Works with Petroleum and Most Synthetic Oils**
- **Enhances the Performance of LubeMaster Oils**

- Easy To Use -
Add To Existing Oil, Operate Equipment and Drain.

Engines & Generators
1 litre to 10 litres of oil

Gears & Transmissions
1 litre to 20 litres of oil

Hydraulics & Compressors
1 litre to 30 litres of oil

Circulate in system with existing oil for at least 15 minutes after reaching operating temperature.

*** Not for use in Rotary Vane Compressors, Silicone Fluid cooled systems, Refrigeration or systems using Automatic Transmission Fluid.**

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Consult the label for complete directions and precautions before using this product.

Make LubeMaster SYSTEM PURGE Part of Your Routine Maintenance Program

ENGINES & GENERATORS	Add Rate	Circulation Time	When To Use SYSTEM PURGE*
Fleet Vehicles			
Gasoline (<20,000 km/yr)	1:10	30 minutes	Every 20,000 km
Gasoline (20,000 to 80,000 km/yr)	1:10	45 minutes	Every 30,000 km
Gasoline (>80,000+ km/yr)	1:8	1 hour	Every 35,000 km
Diesel (<15,000 km/yr)	1:10	45 minutes	Every 20,000 km
Diesel (15,000 to 70,000 km/yr)	1:10	1 hour	Every 35,000 km
Diesel (>70,000+ km/yr)	1:8	1 to 2 hours	Every 40,000 km
Heavy Equipment			
Kubota, Mack ……	1:10	1 hour	Every 300 hours
J.I. Case, Ford, International, Isuzu ……	1:10	1 hour	Every 400 hours
Caterpillar, Cummins, Detroit Diesel, Deutz, Komatsu, New Holland, Volvo ……..	1:10	1 hour	Every 750 hours

TRANSMISSIONS, TRANSAXLES, PLANETERIES	Add Rate	Circulation Time	When To Use SYSTEM PURGE
Fleet Vehicles	1:20	3 to 8 hours	Every 35,000 km
Heavy Equipment	1:20	12 to 24 hours	Every 1000 hours
(not for use with ATF systems)			

INDUSTRIAL GEARBOXES	Add Rate	Circulation Time	When To Use SYSTEM PURGE
Standard Enclosed Gears			
- Up to 200mm Pitch Diameter	1:20	16 to 24 hrs	Every 2000 hours
- Over 200mm Pitch Diameter	1:20	24 to 48 hrs	Every 2000 hours
Worm Gears			
Up to 150mm Centers, with			
- Operating Temps Up to 50ºC	1:20	24 to 48 hrs	Every 2000 hours
- Operating Temps Over 50ºC	1:20	12 to 24 hrs	Every 2000 hours
Over 150mm Centers, with			
- Operating Temps Up to 50ºC	1:20	48 to 56 hrs	Every 2000 hours
- Operating Temps Over 50ºC	1:20	24 to 48 hrs	Every 2000 hours

HYDRAULICS	Add Rate	Circulation Time	When To Use SYSTEM PURGE
Straight & Universal	1:30	4 to 8 hours	Every 2000 hours

AIR COMPRESSORS	Add Rate	Circulation Time	When To Use SYSTEM PURGE
Reciprocating, Rotary Screw (not for use in Rotary vane, Silicone units)	1:30	1 to 2 hours	Every 3000 hours

Compliant and In Accordance with ASTM D 4174 Standard Practice for Cleaning, Flushing, and Purification of Petroleum Fluid Hydraulic Systems

***Change intervals are based on industry average times only. Equipment operating conditions will affect lubricant change intervals. Always consult manufacturers specifications.**